## Catalogue EKO.W/PC









### High temperature water to water R290 heat pumps

Complete solution for hot water production with reciprocating compressors High temperature series (up to  $60^{\circ}$ C): 27,4 ÷ 208,6 kW R290 = Full Natural refrigerant with G.W.P. = 3





### High efficiency and sustainable heating equipment.

Given the constant rise in energy prices and the negative consequences the large-scale exploitation of traditional energy sources (fossil fuels, coal) inflicts on the environment, the 'business as usual' approach we adopted as to the way we power our homes for the past 50-60 years, has to be reconsidered.

Heat pumps should be your first choice if your priorities are both to save on heating costs and to generate heat in an environmentally responsible way.

This makes you independent of fossil fuels, and in addition, actively contributes towards reducing  $CO_2$  emissions and protecting the climate. With a heat pump, up to 75% of the total energy demand is taken from nature, in a highly effective and environmentally responsible manner. Only 20 to 30 % electrical energy needs to be invested. The principle is as simple as it is ingenious: The solar energy stored in the ambient air, in the ground or in groundwater is used to efficiently heat domestic hot water and heating water.



#### **EFFICIENCY IN HOT WATER PRODUCTION**

Euroklimat has been working for over 50 years with success supplying heat pump systems for commercial applications. These commercial & industrial customers identified the heat pump technology in an efficient system able to deliver consistent savings in energy consumption and that offers a

consistent savings in energy consumption and that offers a payback of 2-3 years versus traditional systems that uses fossil fuels.

### GAS NETWORK INDEPENDENCE



EKO.W/PC heat pumps only requires the use of electricity and is highly efficient and therefore low consumption.

The energy freely derivable from the atmosphere supplies about 75% of the energy required by a heat pump. With the integration of only 25% of electric energy, 100% of the heating system demand is reached.



#### **INDOOR INSTALLATION**

Plant rooms are usually located within the buildings and for this reason the EKO.W/PC water to water heat pumps is designed to have a reduced footprint, easy installation and quiet operation. Furthermore, low noise levels and less-vibrations are crucial features for these units.

### EKO.W/PC

High temperature water to water R290 heat pumps



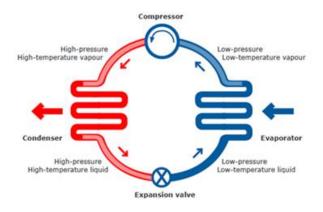






### **BENEFITS**

- Full Natural refrigerant R290 (Propane) with G.W.P. = 3
- Compact and reliable water/water heat pumps
- Optimized for HIGH temperature (up to 60°C) application
- Extremely high efficiency COP
- Low pressure drops for maximized energy savings
- Low noise and vibration emissions through sound-optimised appliance design
- Optimized design with BPHE
- Advanced software with extended connectivity for BMS systems & remote control







For all applications using hot water up to 60°C, EKO.W/PC is the ideal solutions.

A very high COP (Coefficient of Performance) is obtain by using the last technology available.



Thanks to a Multitasking Operating System and to the adoption of standard protocols, local and remote connectivity, the controller used in EKO.W/PC is the most advanced technology available.



The heat pump is designed to fit the requirement of indoor installation.

Optional compressor soundproofing boxes are available to achieve the lowest emissions in the market.





# Technology without compromise

### ATEX CERTIFIED RECIPROCATING COMPRESSORS

**Reciprocating semi-hermetic type compressor** designed and manufactured in compliance with the safety requirements of directive 2014/34 / EC (ATEX), suitable for installation in Zone 2 and Group IIB gas. The compressor is complete with:

- Ptc-probes connected to the protection system, electronic control module and protection of the electric motor (installed inside the electrical panel);
- PAG68 oil charge;
- Oil level sight glass and oil crankcase heater;
- Anti-vibration rubber supports;
- Anti-vibration pipes (suction and discharge);
- Suction and discharge valves.
- The compressor is supplied with one or more RSH capacity control heads to guarantee an adaptation of the cooling capacity in case of thermal load's reduction. The number of capacity control heads supplied as standard and/or available as accessories varies according to the selected chiller model: please see the list of accessories for further information.



### **EXTREMELY HIGH EFFICIENCY WATER HEAT EXCHANGERS**

According to machine capacity, brazed plate heat exchangers (BPHE) or shell & tubes (S&T) heat exchangers are selected to obtain the best design in terms of efficiency, quality/price ratio and compactness. Very low approaches between water temperature and saturated temperature of refrigerant allows the obtainment of the highest efficiency in the market.

Brazed plate-type heat exchangers are made of stainless steel AISI 316, thermally insulated by polyurethane foam with standard thickness of 9 mm.

S&T evaporators are of DX type, designed to combine very high evaporating temperatures with low water pressure drops.

Over the entire range of machines, S&T condensers have a different number of passes, in order to obtain the best solution in terms of compactness and performance.



### **ELECTRONIC EXPANSION VALVE**

Electronic expansion valves are standard for all size.

The fast processing of the acquired data allows a quick, fluctuating-free regulation, and therefore a highly accurate adjustment to the load swings.

This is possible thanks to the fully integration between the compressor management and the valve driver, for a full exploitation of heat exchanger surface in all operating conditions (at full and partial loads).











### High temperature water to water R290 heat pumps



### **Applications**

HT – high temperature (up to 60°C)

### **Versions**

P – with brazed plate heat exchangers (BPHE)

### **Number of circuits**

Single or double, according to number of compressors

Heating capacity 27,4 ÷ 208,6 kW kW

Housing	Base and panels made of painted galvanised steel; panels mounted on aluminium profiles to ensure total weathering resistance. Panels are internally lined to reduce the noise level (OPTION).  Inlet grid for air intake and outlet grid for air extraction on the bottom (fan is not included).  Gaskets on the panels always provided to ensure air tightness.							
Compressor(s)	Reciprocating SEMI-HERMETIC type, fixed on anti-vibration system and complete with pressure lubrication system; oil crankcas heater, integral electronic protection and inlet plus outlet valves; flexible joints on suction and discharge. The compressor mechanically optimized for use with Hydrocarbons and built in according to Directive ATEX 94/9/EC for the safety requirements: Zor 2, Gas group IIB. Some components are ATEX certified.							
Water heat	Plate-type made of AISI 316 steel complete with water differential pressure switch.							
exchangers	Shell covered with closed-cell neoprene anti-condensate material.							
Refrigerant circuit	Sub-cooler heat exchangers (brazed plate). Filter drier, sight glass and liquid moisture, solenoid valve, electronic expansion valve, safety high pressure switch. High & low pressure manometers. High & low pressure transducers. Threaded connection for safety valve (near water connections). Some components are ATEX certified.							
Control	The microprocessor controls the unit capacity by timing the compressors and checks the operating alarms with the possibility to connect to BMS supervisor.							
Electrical board	Switchboard to standards IEC 204-1/EN60204-1, complete with contactor and protection for compressor and fans. Main isolator and door interlock safety device. The cabinet is externally hung on one side of the unit.							
Additional safety device	All Propane units are equipped with an explosion-proof gas detector and a centrifugal extraction fan, both ATEX certified. The sensor, equipped with a separate power supply and with a remotable Modbus signal, has an alarm threshold set at 10% of the lower flammable limit (LFL). The safety devices are managed by the microprocessor: when a leak is detected, this is signalled on the panel by means of the red LED status indicator and the sensor activates a series of emergency provisions which ensure the highest possible safety level. The Propane alarm causes the immediate shutdown of the machine and the centrifugal extraction fan is switched on, which allows the ventilation of the compressor compartment and the dilution of the R290 concentration to values below the lower flammability limit.							
Water circuit	Flow switch on the evaporator side.							
ACCESSORIES	- Anti-vibration spring mounts - Desuperheater - Additional capacity steps - Special insulation (19 mm) - Inverter on compressor - Energy meter for power input measuring							

### Technical data

		1215	201S	<b>251S</b>	3015	<b>351S</b>	401S	5018	
HEATING									
Heating capacity (1)	[kW]	27,4	37,2	46,4	54,3	64,9	79,6	104,3	
Total compressors power input (1)	[kW]	9,4	12,4	14,9	17,8	20,3	25,5	34,7	
COP - Coefficient of Performance	-	2,9	3,0	3,1	3,1	3,2	3,1	3,0	
REFRIGERANT CIRCUIT									
Refrigerant	-				R290				
Charge of refrigerant	[kg]	1,5	2	2,3	2,5	3	3,5	4	
Independent gas circuits	[n°]	1	1	1	1	1	1	1	
Compressors type	-	Semihermetic reciprocating							
Compressors quantity	[n°]	1	1	1	1	1	1	1	
Steps of capacity	-	2	2	2	2	2	2	2	
Heat exchangers type	-	Brazed plate							
Condenser water flow (1)	[m³/h]	4,7	6,4	8,0	9,3	11,2	13,7	17,9	
Condenser pressure drop (1)	[kPa]	25	25	22	30	28	27	32	
Evaporator flow (1)	[m³/h]	3,3	4,5	5,7	6,6	8,0	9,7	12,6	
Evaporator pressure drop (1)	[kPa]	32	35	30	42	38	45	32	
Electrical data									
Power supply	-	400V/3ph/50Hz + 230V/1ph/50Hz (for gas detector)							
Compressor(s) maximum power input	[kW]	t.b.c.	t.b.c.	t.b.c.	t.b.c.	t.b.c.	t.b.c.	t.b.c.	
Compressor(s) maximum absorbed current	[A]	22	36	37	44	47	61	75	
Locked rotor current – LRA	[A]	102	136	203	224	239	273	321	
Noise levels (3)									
Total sound power - ST version	[dB(A)]	74	76	76	78	78	81	82	
Total sound pressure - ST version	[dB(A)]	65	67	67	70	70	72	73	
DIMENSIONS AND WEIGHT - Preliminary	data								
Lenght	[mm]	1380	1380	1380	1380	1380	1680	1680	
Width	[mm]	800	800	800	800	800	990	990	
Height (ST - LN)	[mm]	1650	1650	1650	1650	1650	1300	1300	
Shipping weight	[kg]	t.b.c.	t.b.c.	t.b.c.	t.b.c.	t.b.c.	t.b.c.	t.b.c.	

The technical data reported in the following page are referred to these operating conditions:

#### **Evaporator (source side)**

Ethanol / water (35%)
 Inlet temperature: +4°C
 Outlet temperature: -1°C

#### Condenser (user side)

Water

Inlet temperature: +50°COutlet temperature: +55°C

(3) Sound pressure at 1 mt in open field @50Hz  $\,$ 

For operating conditions different from the above ones, please contact EK to receive the datasheet in accordance to them.

Dimensions might change in case of Inverter, heat recovery, pumps

### Technical data

		2425	402S	502S	602S	702S	802S	10025
HEATING			•		'	'	'	'
Heating capacity (1)	[kW]	54,8	74,4	92,8	108,6	129,8	159,2	208,6
Total compressors power input (1)	[kW]	18,8	24,8	29,8	35,6	40,6	51	69,4
COP - Coefficient of Performance	-	2,9	3,0	3,1	3,1	3,2	3,1	3,0
REFRIGERANT CIRCUIT								
Refrigerant	-				R290			
Charge of refrigerant	[kg]	2 x 1,5	2 x 2	2 x 2,3	2 x 2,5	2 x 3	2 x 3,5	2 x 4
Independent gas circuits	[n°]	2	2	2	2	2	2	2
Compressors type	-			Semihe	ermetic recipi	ocating		
Compressors quantity	[n°]	2	2	2	2	2	2	2
Steps of capacity	-	4	4	4	4	4	4	4
Heat exchangers type	-				Brazed plate			
Condenser water flow (1)	[m³/h]	9,4	12,8	16,0	18,6	22,4	27,4	35,8
Condenser pressure drop (1)	[kPa]	23	28	32	30	34	29	32
Evaporator flow (1)	[m³/h]	6,6	9,0	11,4	13,2	16,0	19,4	25,2
Evaporator pressure drop (1)	[kPa]	34	36	38	42	38	41	46
Electrical data								
Power supply		400V/3ph/50Hz + 230V/1ph/50Hz (for gas detector)						
Compressor(s) maximum power input	[kW]	t.b.c.	t.b.c.	t.b.c.	t.b.c.	t.b.c.	t.b.c.	t.b.c.
Compressor(s) maximum absorbed current	[A]	44	72	74	88	94	122	150
Locked rotor current – LRA	[A]	124	172	240	268	286	334	396
Noise levels (3)								
Total sound power - ST version	[dB(A)]	78	79	79	81	81	84	85
82Total sound pressure - ST version	[dB(A)]	68	70	70	73	73	75	76
DIMENSIONS AND WEIGHT - Preliminary	data							
Lenght	[mm]	1680	1680	1680	1680	1680	2330	2330
Width	[mm]	990	990	990	990	990	990	990
Height (ST - LN)	[mm]	1.900	1.900	1.900	1.900	1.900	2.000	2.000
Shipping weight	[kg]	t.b.c.	t.b.c.	t.b.c.	t.b.c.	t.b.c.	t.b.c.	t.b.c.

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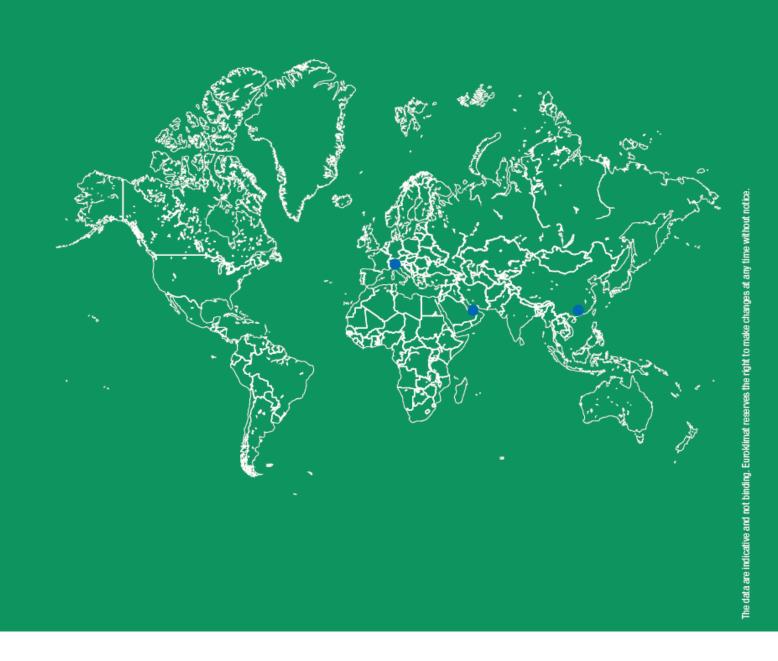
Water

Inlet temperature: +55°COutlet temperature: +60°C

(3) Sound pressure at 1 mt in open field @50Hz

For operating conditions different from the above ones, please contact EK to receive the datasheet in accordance to them.

 $\label{lem:decomposition} \mbox{Dimensions might change in case of Inverter, heat recovery, pumps}$ 





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